

**GOVERNMENT OF INDIA**  
**MINISTRY OF COMMERCE AND INDUSTRY**  
**(DEPARTMENT FOR PROMOTION OF INDUSTRY AND INTERNAL TRADE)**

**ORDER**

New Delhi, the, --- May, 2025

**S.O. ----- (E).** - — In exercise of the powers conferred by section 16 read with section 17 and sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016 (11 of 2016), the Central Government is of the opinion that it is necessary so to do in the public interest and after consulting the Bureau of Indian Standards, hereby makes the following order, namely: -

**1. Short title and commencement.-** (1) This Order may be called the Bearings (Quality Control) Order, 2025.

(2) It shall come into force on the date of its publication in the Official Gazette.

**2. Compulsory use of Standard Mark .-** Goods or articles specified in column (2) of the Table shall conform to the corresponding entry specified in column (3) of the Table and shall bear the Standard Mark under a licence from the Bureau as per Scheme-I of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018 from the date specified in the corresponding entry under column (5) of the Table:

Provided that the micro enterprises and small enterprise, as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006) shall conform to such Indian Standards from the date specified in the corresponding entry under columns (6) and (7) of the Table respectively:

Provided further that nothing in this Order shall apply to the following, namely: -

- (a) goods or articles manufactured domestically for export;
- (b) goods or articles imported as a part of any finished good or sub-assembly or component;
- (c) goods or articles imported by a manufacturer for manufacturing equipment or product or sub-assemblies or component in India for exports subject to the condition that the manufacturer furnishes a self-declaration in this regard in its letter-head signed by its authorized signatory to the Central Government mentioning the invoice number and other relevant details of the import consignment and an undertaking that the goods or articles so imported shall not be put to any other use or sold in the domestic market and the manufacturer shall maintain the record of such goods and articles imported and its product for verification or audit by the Government authorities concerned;
- (d) two hundred numbers of goods or articles imported for the purpose of research and development by manufacturers of bearings per year with the condition that such imported goods and articles shall not be sold commercially and can be disposed of as a scrap and the manufacturer shall maintain a year-wise record of such goods or articles and furnish to the Central Government.

Table

S. No.	Goods or articles	Indian Standard	Title of Indian Standard	Date of implementation in general (other than micro and small enterprises)	Date of implementation for small enterprises	Date of implementation for micro enterprises
(1)	(2)	(3)	(4)	(5)	(6)	(7)
1	Tapered Roller Bearings	IS 12102: 1987	Specification for tapered roller bearings	Twelve months from the date of publication of this order	Fifteen months from the date of publication of this order	Eighteen months from the date of publication of this order
2	Self - Aligning Roller Bearings	IS 6454: 1972	Specification for self - Aligning roller bearings			
3	Single Row Deep Groove Ball Bearings	IS 6455: 2020	Single row deep groove ball bearings — specification			
4	Double Row Radial Ball Bearings	IS 6456: 1972	Specification for double row radial ball bearings			
5	Single Row Cylindrical Roller Bearings	IS 6457: 2024	Single row cylindrical roller bearings specification			
6	Double Row Cylindrical Roller Bearings	IS 6458: 1972	Specification for double row cylindrical roller bearings			
7	Thin - Walled Plain Bearings	IS 10203: 1982	Technical supply conditions for thin - Walled plain bearings			
8	Plain bearings - Thick - Walled Bushes, Plain and Flange Type, Full - Round (Without any Joint or Slit)	IS 14478: 1997	Plain bearings - Thick - Walled Bushes, Plain and Flange Type, Full - Round (Without any Joint or Slit)			
9	Ring Type Needle Bearings	IS 4215: 1983	Specification for ring type needle bearings			
10	Plain Bearings Ring Type Thrust Washers Made from Strip	IS 9764 (Part 1): 2022	Plain bearings Ring type thrust washers made from strip Dimensions and tolerances			

11	Plain Bearings Pressed Bimetallic Half Thrust Washers	IS 9764 (Part 2): 2022	Plain bearings Pressed bimetallic half thrust washers Features and tolerances			
12	Porous Metal Powder Oil Impregnated Bearings	IS 3980: 1982	Specification for porous metal powder oil -- Impregnated bearings			

Note.- For the purposes of this Table, the latest version of Indian Standards including the amendments thereof, as notified by the Bureau of Indian Standards from time to time shall apply.

**3. Certification and Enforcement Authority.** - The Bureau shall be the certifying and enforcing authority for the goods or articles specified in column (2) of the said Table.

**4. Penalty for Contravention.** - Any person who contravenes the provisions of this Order shall be punishable under the provisions of the Bureau of Indian Standards Act, 2016.

(File No. P-29026/1/2025-LEI)

(Sanjiv)  
Joint Secretary to the Govt. of India